

TDS TECHNICAL DATA SHEET

TECHNICAL SHEET TSP 710 – Finixa 2k clear coat 250ml

Description

TSP 710 – 2 component professional fast drying, high-gloss clear coat.

Permanent sealing of coated surfaces with excellent resistance weathering contamination, UV and chemicals. Ideal for small repairs (spot repair).

Product features

- 2-component
- High gloss
- Fast drying
- Smooth application
- · Weather, UV and chemical resistance
- Please consult SDS for more detailed info

APPLICATION

Always use in a well-ventilated area with the proper personal protection (gloves, spray mask, glasses)

Step 1 - Activate the 2K aerosol:

Before activating, shake the aerosol thoroughly for 2 min.

Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.

Place aerosol on firm ground - upside down.

Press red button with the ball of your hand until stop is reached.

After activating, shake aerosol again vigorously for another 2 min.

Step 2 - Application:

Spray to test after shaking the aerosol.

Spray 2 coats $(20 - 40 \mu m)$ at 15-20cm distance.

Leave 5 - 10 min flash off time between the coats

Step 3 – Curing:

Drying time (20°C at 60% humidity):

Dust-free: after +-10 min

Tack free:

1 layer - after approx. 1 h (20 μ m) 2 layers - after approx. 2 h (40 μ m) Ready for polishing after 8 - 9 h.

The drying times refer to a dry film thickness of 20 – 40 μm

Forced drying 60°C: Flash off: 10 min Curing time: 20 min

The drying times refer to a dry film thickness of 20 – 40 μ m

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Forced drying IR 60°C: Flash off: 10 min Full bake: 15 min

The drying times refer to a dry film thickness of 20 – 40 μ m

Step 4 (optional) - Finishing:

Can be polished after curing with Finixa POL 10 polishing compound.

Shelf life and storage

Shelf life: 3 years after production.

Storage: keep in a dry well-ventilated area and away from direct sunlight and frost, recommended

temperature between 5°C - 41°F and 25°C - 77°C

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar Europe cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the product suitability for their own applications.